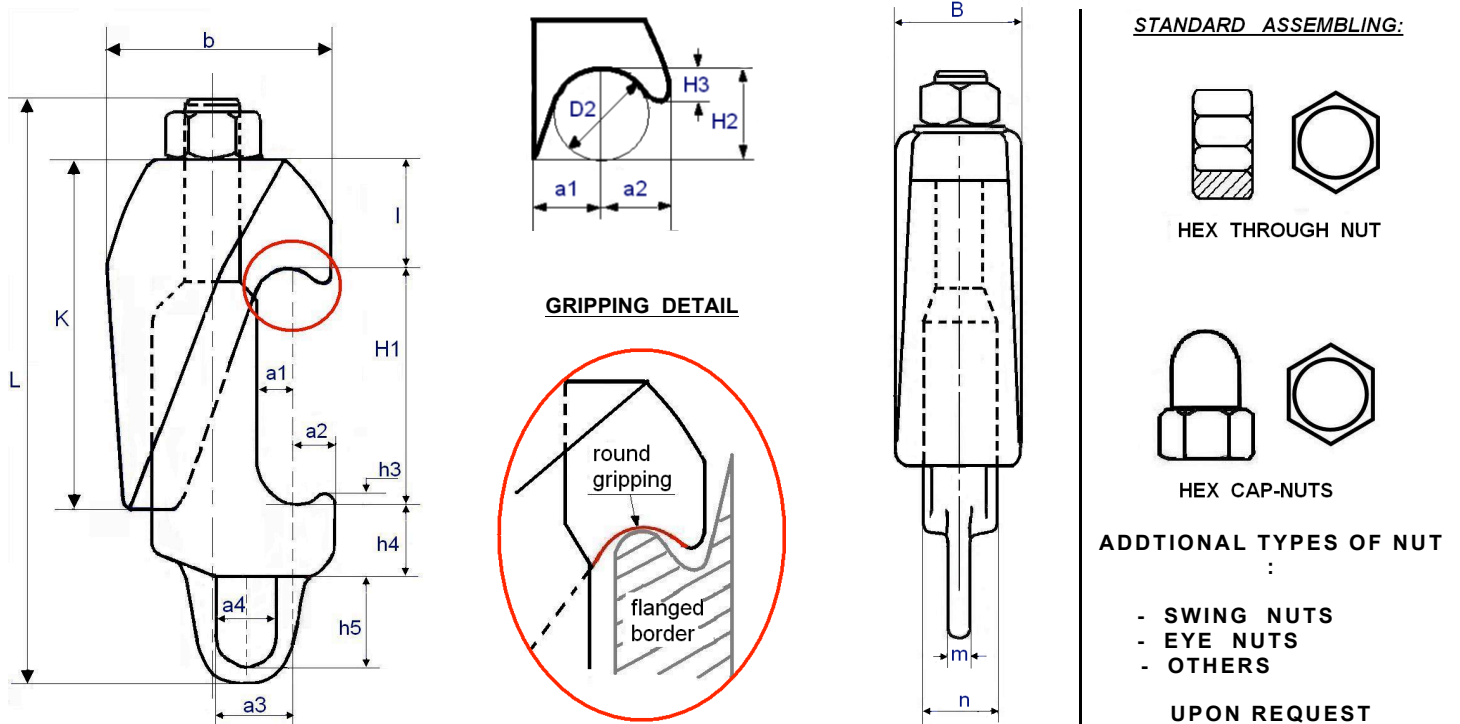


ROUND GRIP pressure vessel CLAMPS



DIMENSIONS to DIN 28152

Standard size modification: upon request

TYPE	H1	L	B	H2 max	H3 max	D2 min.	a1 min.	a2 max	a3 min.	a4 min	h4 max	h5 min.	K	b	l	m	n	Lbs
OPENING																		
M16 (5/8")	1.97 - 2.95	7.08	1.77	0.67	0.197	0.63	0.43	0.47	0.86	0.78	0.78	1.30	3.38	2.44	0.94	0.393	1.06	3,11
M16 (5/8")	3.74 - 4.72	8.86	1.77	0.67	0.197	0.63	0.43	0.47	0.86	0.78	0.78	1.30	3.38	2.44	0.94	0.393	1.06	3,33
M20 (3/4")	2.36 - 3.35	7.68	1.97	0.79	0.197	0.63	0.47	0.47	0.86	0.78	0.86	1.30	3.74	2.71	0.94	0.393	1.18	4,00
M20 (3/4")	3.74 - 4.72	9.25	1.97	0.79	0.197	0.63	0.47	0.43	0.86	0.78	0.86	1.30	3.74	2.71	0.94	0.393	1.18	5,55
M24 (1")	2.95 - 3.94	8.54	2.13	0.79	0.236	0.79	0.55	0.55	1.18	0.78	0.98	1.18	4.41	2.91	1.02	0.393	1.38	5,80
M24 (1")	3.54 - 4.53	9.17	2.13	0.79	0.236	0.79	0.55	0.55	1.18	0.78	0.98	1.18	4.41	2.91	1.02	0.393	1.38	6,02
M24 (1")	4.33 - 5.31	9.92	2.13	0.79	0.236	0.79	0.55	0.55	1.18	0.78	0.98	1.18	4.41	2.91	1.02	0.393	1.38	6,66
M24 (1")	5.90 - 7.08	1.19	2.13	0.79	0.236	0.79	0.55	0.55	1.18	0.78	0.98	1.18	4.41	2.91	1.02	0.393	1.38	7,11
M27 (1.1/16")	3.35 - 4.72	11.34	2.36	0.51	0.236	0.94	0.55	0.59	0.94	0.94	1.57	1.57	6.10	3.54	1.50	0.315	1.65	11,11
M27 (1.1/16")	4.72 - 6.10	12.71	2.36	0.51	0.236	0.94	0.55	0.59	0.94	0.94	1.57	1.57	6.10	3.54	1.50	0.315	1.65	11,78
M27 (1.1/16")	6.10 - 7.48	14.05	2.36	0.51	0.236	0.94	0.55	0.59	0.94	0.94	1.57	1.57	6.10	3.54	1.50	0.315	1.65	12,20
M30 (1.1/8")	3.35 - 4.72	11.34	2.36	0.51	0.236	0.94	0.55	0.67	1.57	0.94	1.57	1.57	6.10	3.54	1.50	0.315	1.65	12,00
M30 (1.1/8")	4.72 - 6.10	12.72	2.36	0.51	0.236	0.94	0.55	0.67	1.57	0.94	1.57	1.57	6.10	3.54	1.50	0.315	1.65	12,67
M30 (1.1/8")	6.10 - 7.48	14.05	2.36	0.51	0.236	0.94	0.55	0.67	1.57	0.94	1.57	1.57	6.10	3.54	1.50	0.315	1.65	13,10
M33 (1.1/4")	4.72 - 6.30	14.76	2.76	0.59	0.236	0.94	0.63	0.69	1.65	0.94	2.20	1.97	7.87	3.94	1.97	0.79	2.76	19,56
M33 (1.1/4")	7.08 - 8.66	17.32	2.76	0.59	0.236	0.94	0.63	0.69	1.65	0.94	2.20	1.97	7.87	3.94	1.97	0.79	2.76	22,67

Sizes in inches

- MATERIALS** : - 25CrMo4 (1.7218) to DIN EN 10269
 - AISI 316L / ASTM A193 Gr.B8M/ ASTM A182 F316L
 - production in other material: upon request
- FINISHING** : - yellow/ white zinc plating
 - passivation, polishing
 - other finishing: upon request
- CERTIFICATES:** - EN10204 3.1 :with each supply
 - EN 10204 3.2: upon request

Sheet. No.

IF 12

Rev.

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Date:

March 2018

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