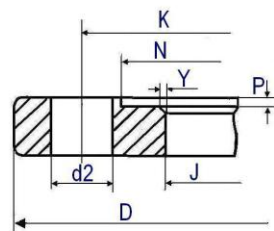
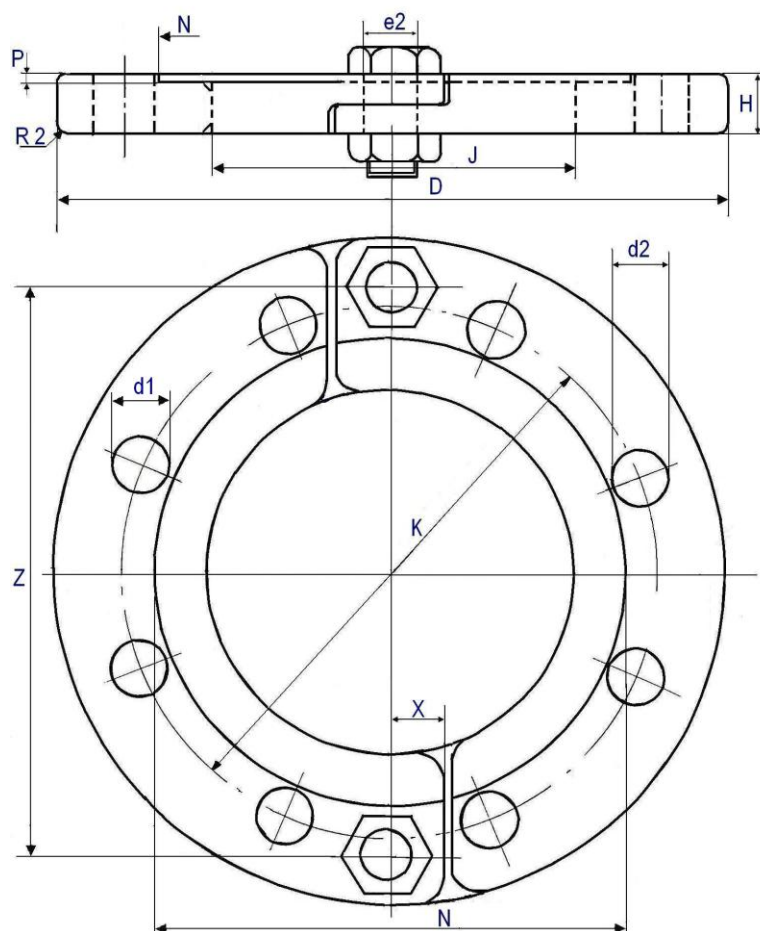


Split Flanges to DIN 28150



MATERIALS :
 - S355J2G3 to DIN EN 10025
 - ASTM A350 LF2
 - AISI 316L/ ASTM A182 F316L
 - other materials: upon request

FINISHINGS:
 - yellow or white zinc plating
 - hot dip galvanization
 - passivation
 - other finishings: upon request

CERTIFICATES :
 - EN10204 3.1 with each supply
 - EN 10204 3.2: upon request

Size modifications : upon request

DN	D	K	H	J	N	P	X	Y	Z	d1 threaded holes	No. d2	No. e2	DN
25	4.53	3.35	0.55	1.89	2.76	0.079	0.47	2 x 45°	3.62	M12	4x 0.55	2 x 0.39	16
32	5.51	3.94	0.55	2.36	3.15	0.079	0.59	2 x 45°	4.33	M16	4x 0.71	2 x 0.47	16
40	5.91	4.33	0.55	2.60	3.54	0.079	0.59	2 x 45°	4.72	M16	4x 0.71	2 x 0.47	16
50	6.49	4.92	0.24	3.07	4.09	0.079	0.59	2 x 45°	5.31	M16	4x 0.71	2 x 0.47	16
65	7.28	5.70	0.24	3.62	4.88	0.079	0.59	2 x 45°	6.10	M16	4x 0.71	2 x 0.47	16
80	7.87	6.30	0.71	4.25	5.51	0.079	0.59	3 x 45°	6.69	M16	8x 0.71	2 x 0.47	16
100	8.66	7.08	0.71	5.31	6.30	0.079	0.59	3 x 45°	7.48	M16	8x 0.71	2 x 0.47	16
125	9.84	8.27	0.79	6.10	7.48	0.118	0.59	3 x 45°	8.66	M16	8x 0.71	2 x 0.47	16
150	11.22	9.45	0.79	7.40	8.42	0.118	0.71	3 x 45°	9.84	M20	8x 0.87	2 x 0.55	16
200	13.38	11.61	0.94	9.25	10.63	0.118	0.71	3 x 45°	12.00	M20	8x 0.87	2 x 0.55	10
250	15.55	13.78	1.02	11.61	12.75	0.118	0.71	3 x 45°	14.17	M20	12x 0.87	2 x 0.55	10
300	17.52	15.75	1.18	13.58	14.72	0.118	0.71	3 x 45°	16.14	M20	12x 0.87	2 x 0.55	10

SPECIAL SIZES

15	3.74	2.60	0.47	1.33	1.89	0.078	0.31	2 x 45°	3.11	M12	4x 0.55	2 x 0.35	16
20	4.13	2.95	0.55	1.57	2.36	0.078	0.47	2 x 45°	2.95	M12	4x 0.55	2 x 0.26	16

Sizes in inches

Sheet. No.

IF 13

Rev.

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Date:

March 2011

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